



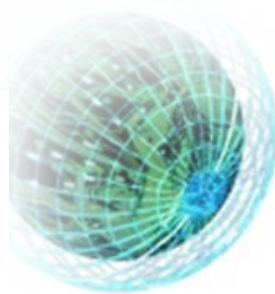
M/S ORGANIC PLAST

**ANTIMICROBIAL PLASTIC FILM /
SHEET**

**PRODUCT TESTED FROM WORLD RENOWNED
TESTING LABORATORY**



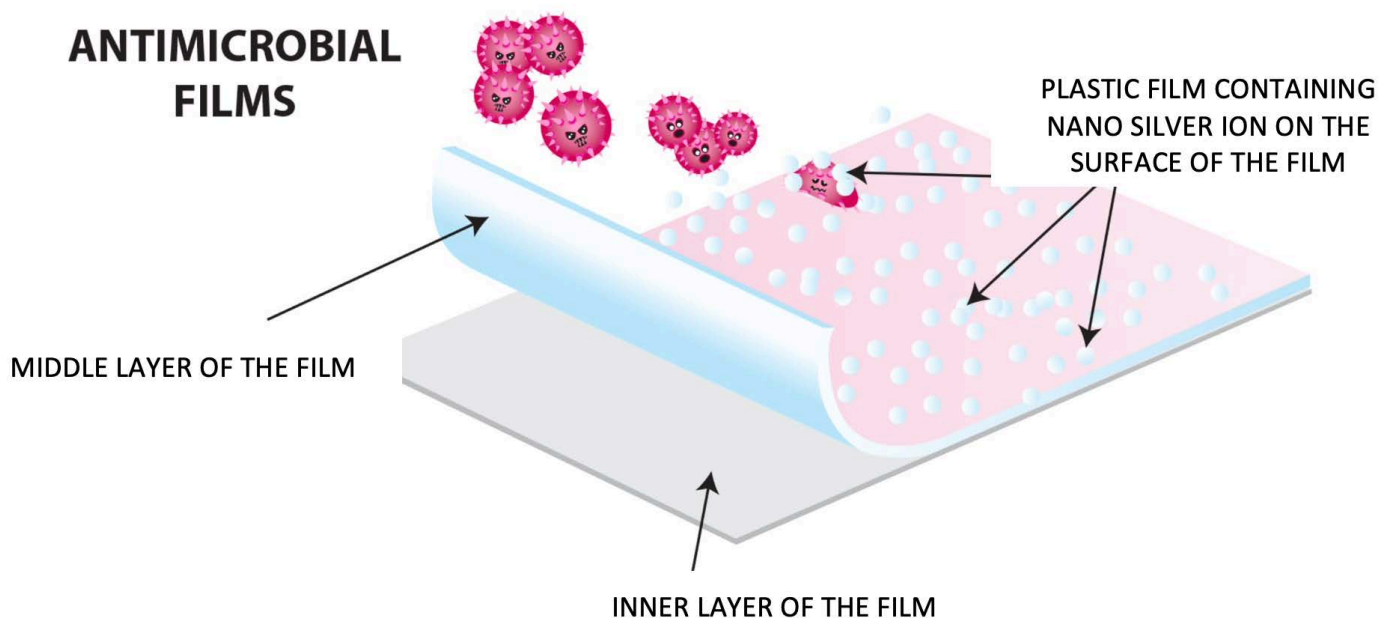
SGS



Product Concept

Basic concept

- ❖ The **Bio Nano Silver™** is directly incorporated into the polymer of **LDPE / LLDPE / HDPE / Compostable** virgin plastic granules.
- ❖ During the blown film process, the aforesaid granules mixes with the regular / virgin polymer, which emits the **Minute particles on the surface** of film.
- ❖ The **Nano Silver** particles on the surface of the film will be acting as **Antimicrobial** properties in the plastic film.
- ❖ Antimicrobial film fights the propagation of harmful **bacterial & other biological containment including fungi, mildew & viruses**.



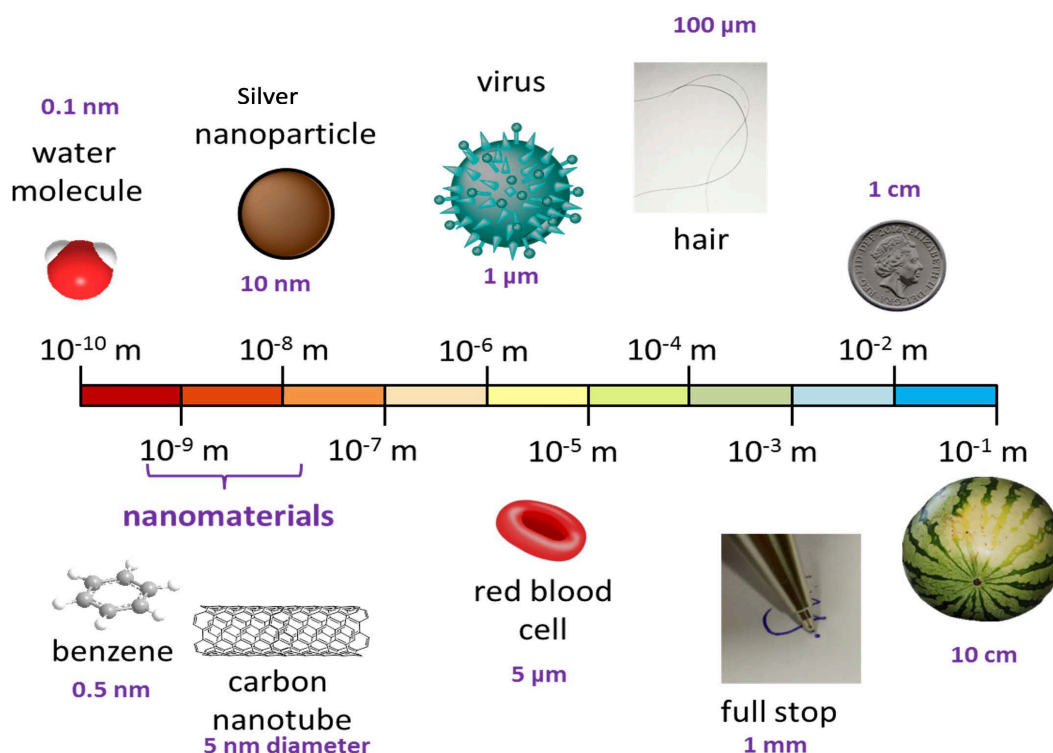
Nanotechnology

Antimicrobial Additives

- ❖ Product **Bio Nano Silver™** is a solution of Nano Silver ion that manufacture from the technique of Biologically Synthesis **Nanotechnology**. The product is registered under category of Nutraceutical from **FASSAI**.
- ❖ Non-toxic, Environmental friendly & 100% safe for human kind
- ❖ The Particles size of the Silver ions are in **Nanometer**, which is around **40,000** times smaller than the Human Hair

What is Nanotechnology ?

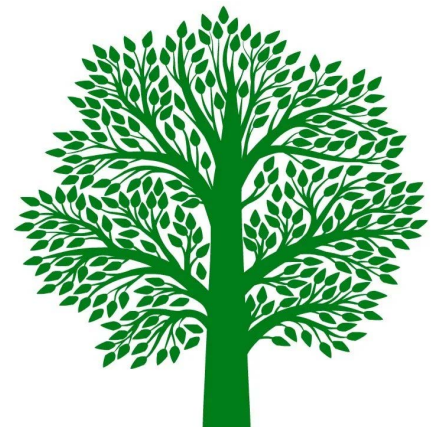
"Nanotechnology is the art and science of manipulating matter / elements or product at **NANO SCALE**"



Silver Concept

Why Nano Silver Ion used in the Multi layer blown film ?

- Since **ancient times & 1000 of decades**, the silver known as an effective against a broad range of microorganisms.
- The **Greeks** used silver vessels to keep water fresh. The **Roman Empire** stored wine in silver to prevent spoilage.
- **Australian** people suspend silverware in their water tanks to retard spoilage.
- **Japanese** work place, silver is a popular agent in the fight against airborne toxins.
- In **Switzerland** silver water filters purifier were used in homes and offices to prevent the growth of micro organisms.
- Some **U.S.** municipalities use silver in treatment of sewage.
- In **Ayurvedic** medicine, silver used as a tonic, elixir or rejuvenative agent for patients debilitated by age or disease. by
- **Silver Foil** used in Indian sweets as **Varakh**.



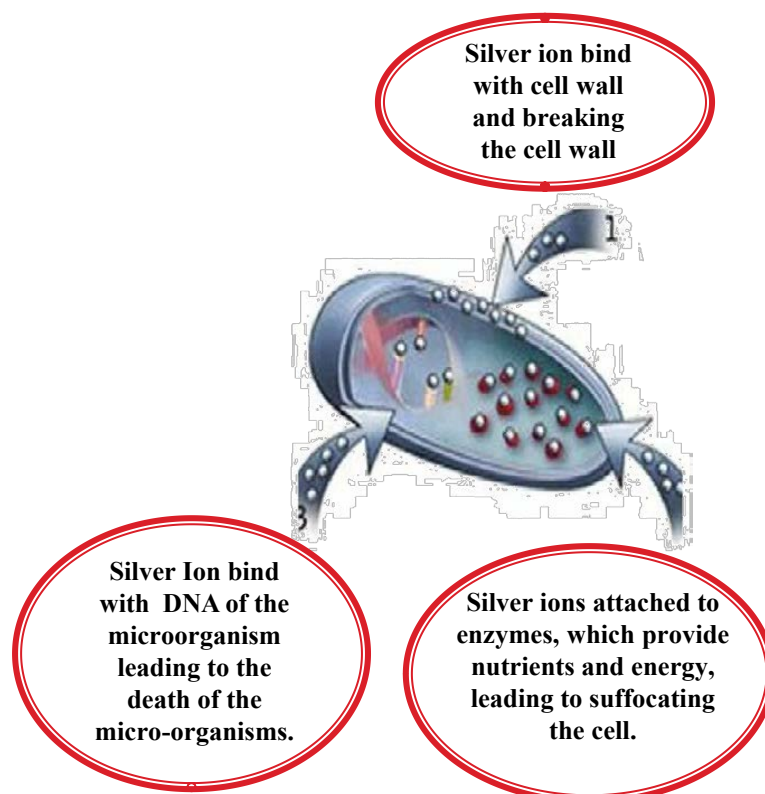
TOXIC FREE

Working Principal



Working Principal of Nano Silver

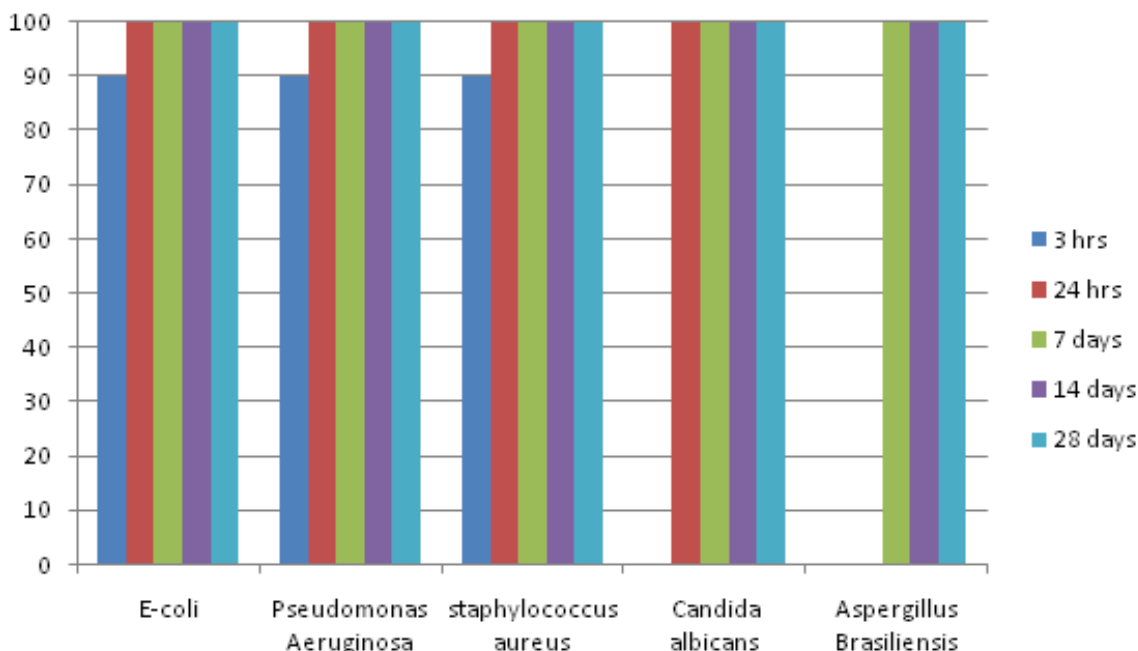
- ❖ When Microorganism (**MO**) exposed to Silver Ion, it bind to surface of cell wall of the MO.
- ❖ Silver Ion creating a rupture leading to cell lysis, breakdown of the cell wall of the MO.
- ❖ Due to Nano in size, silver ion enter inside the cell of the micro-organism that attached to metabolic enzymes.
- ❖ These enzyme provide energy to the cell, leading to stopping the transfer of nutrients and suffocation the microorganism.
- ❖ It further stopping reproduction of the cell.



Product Efficacy

ANTI-MICROBIAL EFFICACY

- **Nano size** of Silver Ion increase the contact surface area .
- **Bio Nano Silver™** interaction with the MO, **80-100 times** as compared to other Antimicrobial plastic films.
- **Bio Nano Silver™** inhibits growth of the MO **99.99%**.
- **Bio Nano Silver™** effective Antimicrobial in controlling more than **650 Micro-organisms**, i.e ***Bacteria, fungus, Protozoa, Algae, Virus and may Corona Viruses as well.***
- Antimicrobial plastic film tested from World renowned Lab known as **SGS**, India and **Eurofins**, India.
- Excellent and remarkable result in controlling the MO growth on the surface of the film.



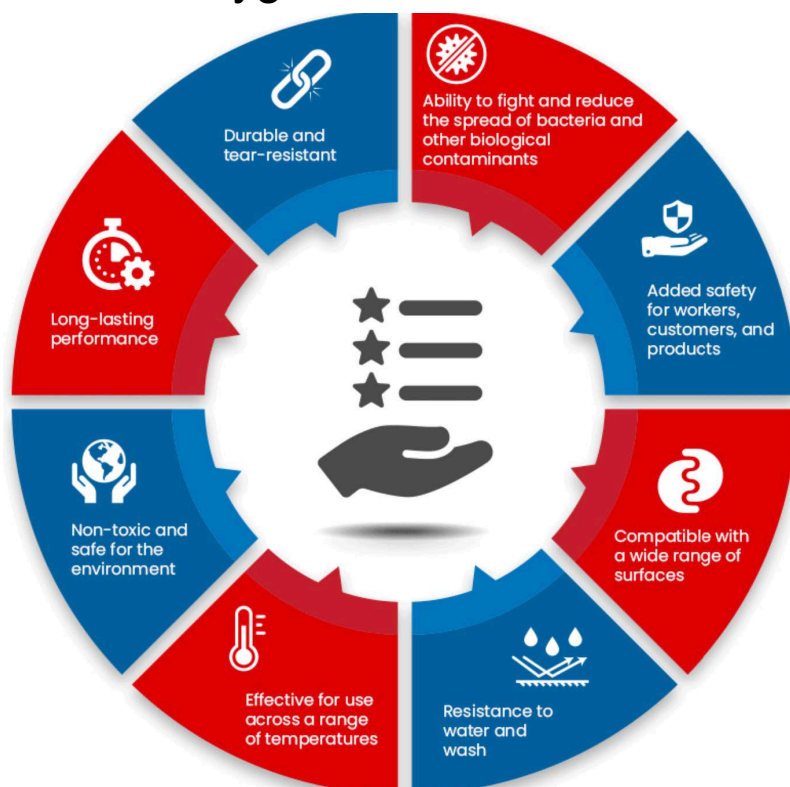
 eurofins

 SGS

Antimicrobial Plastic Film

Product Information

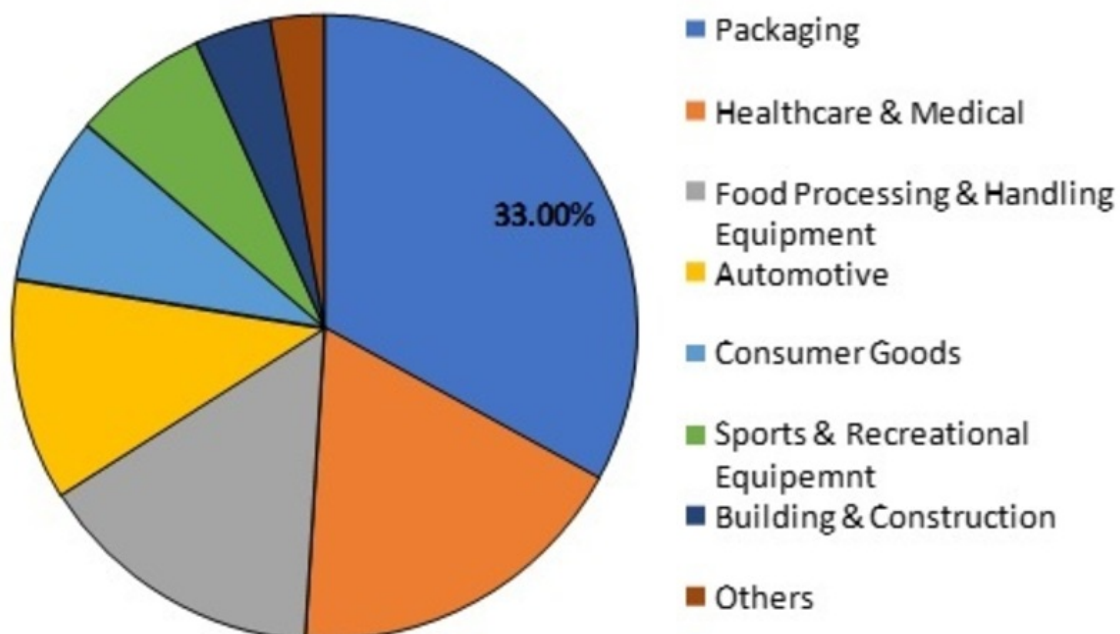
- Antimicrobial properties **incorporated** in **any** layer.
- Antimicrobial properties can be Incorporated in **LDPE/LLDPE/HDPE/Compostable** plastic film.
- **Antimicrobial Finished Product:** Shrink film, Stretch Film, Lamination, Polybag, Grocery bags, compostable bag, Liner, Packaging film, Commercial packaing / liner, etc.
- Antimicrobial packing **increase shelf life** of the **perishable** product and **reduce** the cost of the **preservation**
- Nano Silver particles are **barrier** against the **transmission** of **Microorganism** agents between food / equipment / surfaces with the external unhygienic enviroments.



Product Features

Features of Antimicrobial Plastic

- **Protect, control and resistance** to spread of pathogenic germs, viruses and microorganisms, etc.
- Added safety for workers, customers, and products
- Resistance to water and wash. Effective in range of temperature
- Non-toxic and **100 % safe** additive for the Environment.
- **Long-Lasting performance & increases shelf life of packaging.**
- Innovative solution prevent spoilage of the *perishable items, surfaces protection, hospitals, public area, Food Packaging, clean room, Healthcare / Medical packaging, Appliances, Building material, Consumer goods packaging, etc.*
- World wide Market for the Antimicrobial Plastic Film.



Sample Described by Customer as : CONTROL & TREATED WITH BIO NANO SILVER

Client Name : ORGANIC PLAST
Client Address : C-34, SIGADDI GROWTH CENTRE
: PAURI GARHWAL
Postal Code : 246149
State : Uttarakhand
Country : INDIA
Sample Type : CONTROL & TREATED WITH BIO NANO SILVER
Received : 23/08/2021
Registered : 23/08/2021
Batch number : 001
Sample quantity : 1x2 Pcs.
M.F.G Date. : AUGUST 2021
Test Start/End Date : 23/08/2021 - 02/09/2021

Analysis	Method	Result	Unit
Surface Antimicrobial Activity			
Escherichia coli	JIS Z 2801-2010	3.0 x10 ⁵	cfu/ml
<i>Control.</i>			
0 Hours count	JIS Z 2801-2010	2.6x10 ⁵	cfu/ml
After 24 Hours count	JIS Z 2801-2010	2.8x10 ⁴	cfu/ml
Value of Antimicrobial activity	JIS Z 2801-2010	4	%
Staphylococcus Aureus	JIS Z 2801-2010	8.1x10 ⁵	cfu/ml
<i>Control.</i>			
0 Hours count	JIS Z 2801-2010	8.1x10 ⁵	cfu/ml
After 24 Hours count	JIS Z 2801-2010	7.8x10 ⁵	cfu/ml
Value of Antimicrobial activity	JIS Z 2801-2010	1	%
Escherichia coli	JIS Z 2801-2010	3.0x10 ⁵	cfu/ml
<i>Treated With Bio nano Silver.</i>			
0 Hours count	JIS Z 2801-2010	2.1x10 ⁴	cfu/ml
After 24 Hours count	JIS Z 2801-2010	1.0 x10 ¹	cfu/ml
Value of Antimicrobial activity	JIS Z 2801-2010	99	%
Staphylococcus Aureus	JIS Z 2801-2010	8.1x10 ⁵	cfu/ml
<i>Treated With Bio nano Silver.</i>			
0 Hours count	JIS Z 2801-2010	3.0 x10 ⁴	cfu/ml
After 24 Hours count	JIS Z 2801-2010	2.0x10 ¹	cfu/ml
Value of Antimicrobial activity	JIS Z 2801-2010	99	%

Page 1 of 2

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Print Date : 02/09/2021

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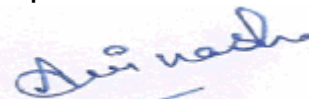
Sample / Report No : GG21-006224.001

JOE No : GG21-006224

Report Control No : GGR0000656357

Remark : Two plastic film tested, one is transparent and other have minute particles on the surface. Transparent plastic shows the growth of the microorganism where as other showed no growth of the microorganism.

Per pro SGS India Private Ltd



Dr_Avinash

Sr. Executive-Microbiology

Authorized Signatory

****End of Report****

Organic Plast

Page 2 of 2

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Print Date : 29/08/2021

SAMPLE NOT DRAWN BY SGS INDIA PVT. LTD.

Sample / Report No : GG21-005982.001

JOE No : GG21-005982

Report Control No : GGR0000456172

Sample Described by Customer as : PLASTIC FILM TREATED WITH BIO NANO SILVER

Client Name : ORGANIC PLAST

Client Address : C-34, SIGADDI GROWTH CENTRE

: PAURI GARHWAL

Postal Code : 246149

State : Uttarakhand

Country : INDIA

Sample Type : PLAST FILM TREATED WITH BIO NANO SILVER

Received : 01/08/2021

Registered : 02/08/2021

Batch number : 001

Sample quantity : 1 Pcs.

M.F.G Date. : AUGUST 2021

Test Start/End Date : 02/08/2021 - 29/08/2021

TEST RESULT

Analysis	Method	ATCC
Surface Antimicrobial Activity	ASTM G-21	
Aspergillus brasiliensis		6404
Aureobasidium pullulans		201253
Chaetominum globosum		6205
Trichoderma virens		13213
Pencillium funiculosum		11797

Time of Incubation : 28 Days

Relative Humidity : 90 %

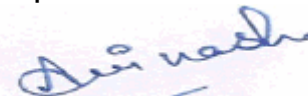
Examine: Test sample examined every 7 days to monitor progress

ASTM G-21 VISUAL RATING OF FUNGUS ON SPICEMEN:

Test Item	Observed growth on Specimen	Rating / Resistance level
ASTM G-21	No Growth	0

Remark : The test item is plastic film contains minute silver particles on the surface. The product shows No growth on the spicemen.

Per pro SGS India Private Ltd



Dr_Avinash

Sr. Executive-Microbiology

Authorized Signatory

****End of Report****

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The Standard Virus effect (germ kill efficacy) of Evaluation

Customer Detail –Organic Plast

C-34, Sigaddi Growth Centre, Kotdwar, Uttarakhand, 246149

Sample Name: Plastic film Control & treated with Bio Nano
Silver

Validation Report

Sample Code- 260-2021-09000406

Sample Receipt : Sep 10,2021

Analysis Start date : Sep 10,2021

Analysis End Date : Sep 21,2021

Test Method : EASI –MB-SOP -32 (In House Method)

Eurofins Analytical Services India Private Limited

Plot no. 157, First Floor, Udyog Vihar, Phase 1, Gurugram - 122016, Haryana, India

Phone: 124 625 0300, Email: delhifood@eurofins.com, website: www.eurofins.in, CIN: U73100KA2009PTC049992

Regd. Office: #540/1, Doddanakundi Industrial Area 2, Hoodi, Whitefield, Bengaluru-560048, Karnataka, India, Phone: +91 80 30982500

The Standard Virus effect (germ kill efficacy) of Evaluation

1. MS2 phase virus (ATCC-15597-B1, ATCC-15597) 3.1×10^7 PFU/ml

Sample Particulars:

Plastic film Control & treated with Bio Nano Silver

1. **Dilution Medium Used:** Phosphate *Buffered* Saline Buffer Solution, Tryptic Soy Broth (D/E Neutralizing Broth)

Method of Sterilization: N/A

Contact Time: 24 hrs

Test Microorganism information:

MS2 Bacteriophage (MS2) is an RNA virus of the family Leviviridae. Escherichia coli 15597 are the host for MS2 bacteriophages. Due to its environmental resistance, MS2 bacteriophages are used as a surrogate virus (particularly in place of Picomaviruses such as Poliovirus and human Norovirus) in water quality and Antimicrobial studies.

Virus: MS2 Phase virus

Permissive Host Cell: Escherichia coli ATCC 15597

Eurofins Analytical Services India Private Limited

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Regd. Office: #540/1, Doddanakundi Industrial Area 2, Hoodi, Whitefield, Bengaluru-560048, Karnataka, India, Phone: +91 80 30982500

The Standard Virus effect (germ kill efficacy) of Evaluation

1. Test Bacteria: Virus (MS2 PHASE)

Quantitative Assessment of Activity- EASI –MB-SOP -32 (In House Method)				
Untreated Sample: Concentration of Inoculum in untreated (Uo): 5.21×10^5 PFU/ml				Log = 5.75
Untreated Sample: Concentration after 24 hour of incubation (Ut): 3.14×10^5 PFU/ml				Log = 5.49
No. of Virus recovered in untreated sample (Ut)				314000
Antibacterial Activity: $R=(Ut -Uo)-(At-Uo)$				
Sample Identification	No. of Virus Recovered(At)	Log Virus recovered (At)	Antiviral Activity (value criteria : not less than 2)	Viral Kill (% Reduction)
Plastic film treated with Bio Nano Silver	300	2.4	7.79	99.9

Test Report:

The standard Antimicrobial value of Evaluation: $R > 2$

Conclusion:

When tested as specified Antiviral Test sample Plastic film Control & treated with Bio Nano Silver **PASSES** the quantitative assessment of activity tested as per Ms2 phage Virus In House test method.

Remark:

The product marked as Treated and Untreated with Bio Nano Silver. The Treated plastic film contained minute glitter particles / effect on the surface and film have minute tint shade of brown.

The treated and untreated plastic film has been tested on MS2 Bacteriophage Virus (MS2). Which is an RNA virus of the family Leviviridae. As Escherichia coli 15597 are the host for MS2 bacteriophages.

The MS2 bacteriophages are used as a surrogate virus (particularly in place of Picoma viruses such as Polio virus and human Noro virus).

As (MS2) bacteriophage is a family of Virus, so it is further expected that it may kill/ control all the strains of the Corona / Covid viruses on the surface of the plastic film that has been treated with Bio Nano Silver.

Note: The above results pertain only to the sample tested and applicable parameter.

*****END OF TEST REPORT*****

Analyzed by:



Verified and Authorized by:



Eurofins Analytical Services India Private Limited

Plot no. 157, First Floor, Udyog Vihar, Phase 1, Gurugram - 122016, Haryana, India

Phone: 124 625 0300, Email: delhi@eurofins.com, website: www.eurofins.in, CIN: U73100KA2009PTC049992

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Test Report

SAMPLE NOT DRAWN BY SGS INDIA PVT. LTD.

Report No : GG16-002825.001-R1

JOE No : GG16-002825

Report Control No : GGR0000381658

Sample Described by Customer as

: BIO NANO SILVER

Client Name : KANAK BIOTECH
Client Address : C-34, SIGADDI GROWTH CENTRE,
City : KOTDWAR
State : UTTARAKHAND
Country : INDIA
Sample Type : BIO NANO SILVER
Received : 13/07/2016
Marks on Sample : 279PPM
Composition : 1 : 10 WITH DISTILLED WATER
Sample Qty. Recd. : 100ml
Batch No. : O-NAG-06-16
Mfg. Date : JUNE-2016
Manufactured By : KANAK BIOTECH
Best Before : 1 YEAR
Test Start/End Date : 13/07/2016 - 15/09/2016

This Report/Certificate cancels and supersedes the Report/Certificate No GG16-002825.001 dated 8/31/2016 (MM/DD/YYYY) issued by SGS India

Analysis	Method	Result	Unit
Antimicrobial Efficacy Testing	USP : 39		
3 hours (E.coli)		1 log reduction	
24 hours		5 log reduction	
7th day		5 log reduction	
14th day		5 log reduction	
28th day		5 log reduction	
3 hours (Pseudomonas Aeruginosa)		1 log reduction	
24 hours		5 log reduction	
7th day		5 log reduction	
14th day		5 log reduction	
28th day		5 log reduction	

Page 1 of 3

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SGS India Pvt. Ltd.

Laboratory Services, Plot No-21, Sector-3 IMT Manesar, Gurgaon District, Haryana - 122050, India Tel: 0124-678 7600

Regd & Corp. Off : SGS House, 4B, A.S. Marg, Vikhroli (West), Mumbai-400083. Tel : (022) 25798421 to 28 Fax : (022) 25798431 to 35 www.sgs.com

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Test Report

SAMPLE NOT DRAWN BY SGS INDIA PVT. LTD.

Report No : GG16-002825.001-R1

JOE No : GG16-002825

Report Control No : GGR0000381658

This Report/Certificate cancels and supersedes the Report/Certificate No GG16-002825.001 dated 8/31/2016 (MM/DD/YYYY)
issued by SGS India

Analysis	Method	Result	Unit
3 hours (Staphylococcus aureus)		1 log reduction	
24 hours		5 log reduction	
7th day		5 log reduction	
14th day		5 log reduction	
28th day		5 log reduction	
3 hours (Candida albicans)		No reduction	
24 hours		5 log reduction	
7th day		5 log reduction	
14th day		5 log reduction	
28th day		5 log reduction	
3 hours (Aspergillus Brasiliensis)		No reduction	
24 hours		No reduction	
7th day		5 log reduction	
14th day		5 log reduction	
28th day		5 log reduction	

Remark : The sample complies with respect to the above test as per the USP 39 specification , bio nano silver (1 :10) with water is an effective antimicrobial on the above microorganism within 3 hours - 28 days.

Page 2 of 3

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JOE No : GG16-002825

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Per pro SGS India Private Ltd



HariShanker Jha

Section Incharge - AFL

Authorized Signatory

****End of Report****

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